



Loctite Pipe Sealant with Teflon (592)
 Loctite Quick Tite (Obtain Locally)

A = TO COMPRESSOR
B = TO OIL TANK
C = Apply Loctite Quick Tite to O.D. of flywheel cover grommets. Apply a light coat of 2-4-c marine lubricant to the flywheel cover posts which pass through the grommets.
D = Air Restrictor Valve - Located inside of air filter outlet tube. This valve should be removed if outboard is operated above 5000 ft. (1524m) sea level.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		830051A	1 FLYWHEEL COVER	1		
2	25	834921	GROMMET	3		
3	25	86361	GROMMET	1		
4		834925	RESTRICTOR (8MM)	1		
5	35	834922	FILTER, AIR	1		
6	54	49542	CLAMP	2		
7	10	821300 12	SCREW (M6 X 12)	2		
8	27	825815	GASKET	3		4
9		828372 1	ADAPTOR PLATE	1		
10	27	834828	GASKET	1		4
11		828371 1	BACKING PLATE	1		
12	27	814195 1	GASKET	1		4,3
13	10	821300 25	SCREW (M6 X 25)	12		
14		828623	REED BLOCK (1-PIECE)	6		
15	10	40074 25	SCREW (M6 X 1 X 25)	12		
16		828124 1	OIL PUMP	1		
17	27	828432	GASKET	1		4
18	10	818934 35	SCREW (M8 X 35)	2		
18	10	12516F 2	SCREW (M8 X 133.35)	1		1
19	12	40023 17	WASHER	1		
20		853565	BRACKET-OIL PUMP	1		1
21	10	818934 45	SCREW (M8 X 45)	2		
22	22	99498	ELBOW	1		
23	54	816311	STA-STRAP	1		
24	32	823814 51	TUBING (23 IN.)	1		
25	22	76843	FITTING	1		
26	32	99130122	TUBING (31 IN.)	1		
-	27	814195A97	GASKET SET	1		
-		809973A97	POWERHEAD	1		